

DuPont Aviation Finishes Recommended Product System - PROPELLER AIRCRAFT

Substrate	Cleaner	Pre-Treatment	Direct to Metal Primer + Surfacer (Optional)	Body Color	Accent Stripes
Aluminum	<p>Detergent Wash + DuPont™ Sontara® Aerospace Wipe*</p> <p>AND</p> <p>DuPont™ 13959S™ Waterborne Cleaner + DuPont™ Sontara® Aerospace Wipe*</p> <p>OR</p> <p>DuPont™ 13920S™ Low VOC Cleaner + DuPont™ Sontara® Aerospace Wipe*</p>	<p><i>High Copper Aluminums (20xx)</i> DuPont™ 13204S™ Aluminum Cleaner + DuPont™ 13206S™ Aluminum Conversion OR <i>All Other Aluminums</i> DuPont™ 13205S™ Aluminum Cleaner + DuPont™ 13206S™ Aluminum Conversion OR</p> <p><i>Alodine Alternative</i> DuPont™ 13238S™ Epoxy Pre-Treatment</p>	<p><i>Chromate Primer</i> DuPont™ Corlar® 13550S™ Corrosion-Resistant Epoxy Primer OR <i>Non-Chromate Primer</i> DuPont™ Corlar® 13580S™ Non-Chromate Epoxy Primer +</p> <p><i>Optional Surfacer</i> DuPont™ Corlar® 13580S™ Non-Chromate Epoxy Surfacer</p>	<p>DuPont™ Imron® AF700™ Polyurethane Basecoat + DuPont™ Imron® AF740™ Clearcoat OR DuPont™ Imron® AF400™ Polyurethane Topcoat</p>	<p>DuPont™ Imron® AF700™ Polyurethane Basecoat + DuPont™ Imron® AF740™ Clearcoat OR DuPont™ Imron® AF400™ Polyurethane Topcoat</p>
Composite	DuPont™ Sontara® Presaturated Wipes**	(optional) DuPont™ 2322S™ Adhesion Promoter	DuPont™ Corlar® 13580S™ Epoxy Surfacer OR DuPont™ URO® 13520S™ Urethane Surfacer	Same Options As Above	Same Options As Above
Magnesium	Same Options As Above	DuPont™ 13206S™ Aluminum Conversion Coating + 5 parts water	Same Options As Above	Same Options As Above	Same Options As Above

*DuPont™ Sontara® Aerospace Wipes Part No: AC9165, AC12165, AC15165, AC1212, AC1213

**DuPont™ Sontara® Presaturated Wipes: PS-3909S-WP, PS-3970S, PS-3975S-WP, PS-3990S



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